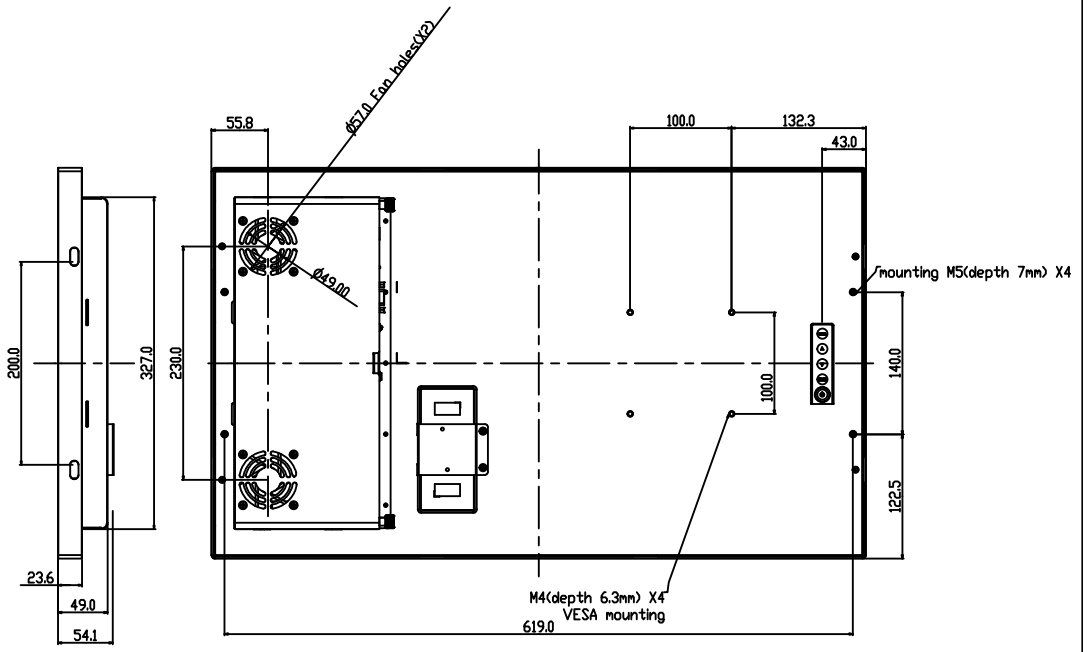
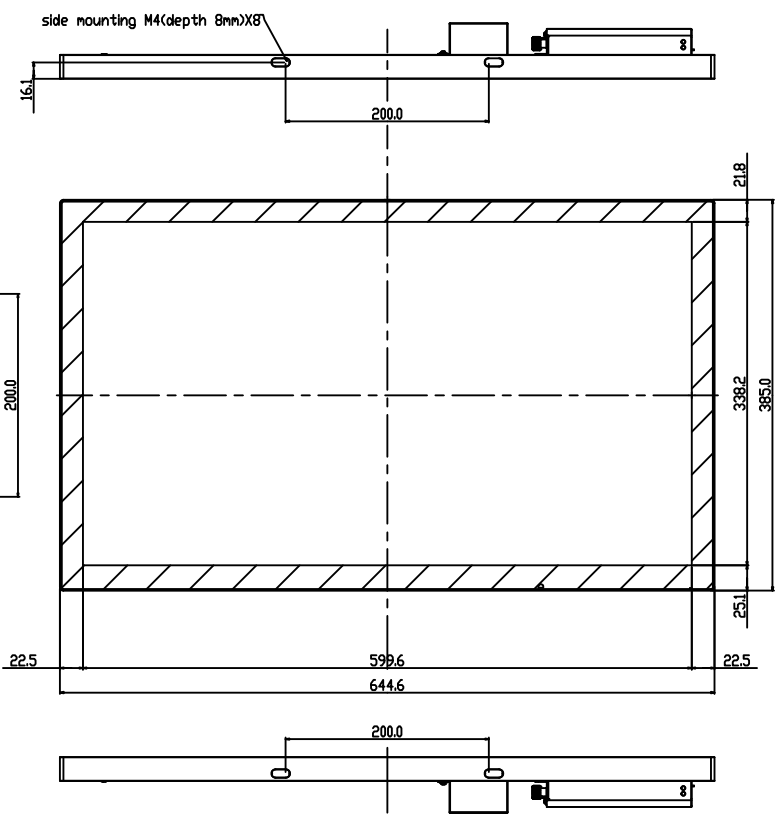


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



- NOTES:
1. Material;
 2. Thickness;
 3. Unspecified radii to be thickness.
 4. Unspecified tolerance to be refer tolerance.
 5. Finished products must avoid bending.
 6. Stainless & non-grease.
 7. Some little spot excepted, all of rust was not allowed.
 8. Burrs: new molds of the sample not exceed 5% max thickness, mass production parts not exceed 10% max thickness
 9. Critical dimension.
 10. Process dimension.

UNLESS OTHERWISE SPECIFIED TOLERANCES(mm)

PRECISION OF METAL

DIMENSION	TOLERANCES(+)			
	Diameter		Hole	
	UNDER	HYPEN-	HYPEN-	Bored
Hyper-	To	To	To	To
0	20	0.1	0.2	0.1
25	100	0.2	0.3	0.2
100	400	0.3	0.4	0.3
400	1000	0.5	0.6	0.4

ANGLE

ANGLE	TOLERANCE
0	1
15	1
30	1
45	1
60	1
75	1
90	1

STANDOFFS TEST SPEC(Units:kgf)

MIN. THICKNESS	MIN. PULLOUT	MIN. WITHSTANDING TORQUE
0.8	15	15
1.0	20	20
1.5	30	30
2.0	40	40

REV.	APP.	DATE	DESIGNER	DATE	DESIGNER

APPROVALS	DATE

THIRD ANGLE PROJECTION