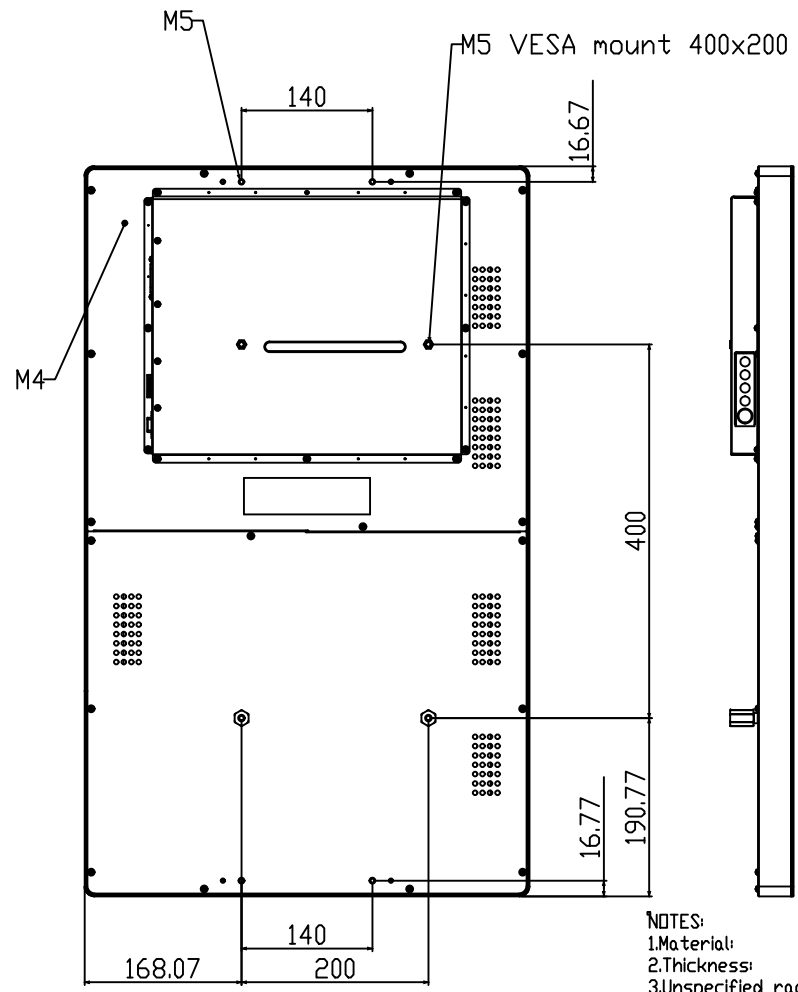
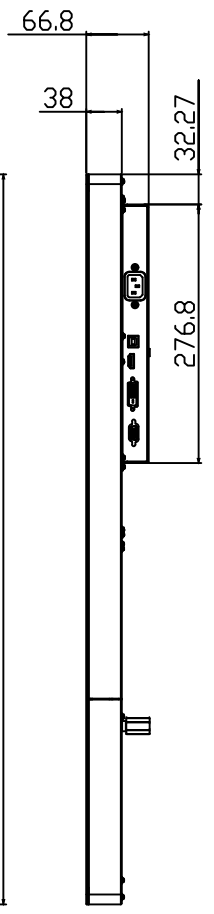
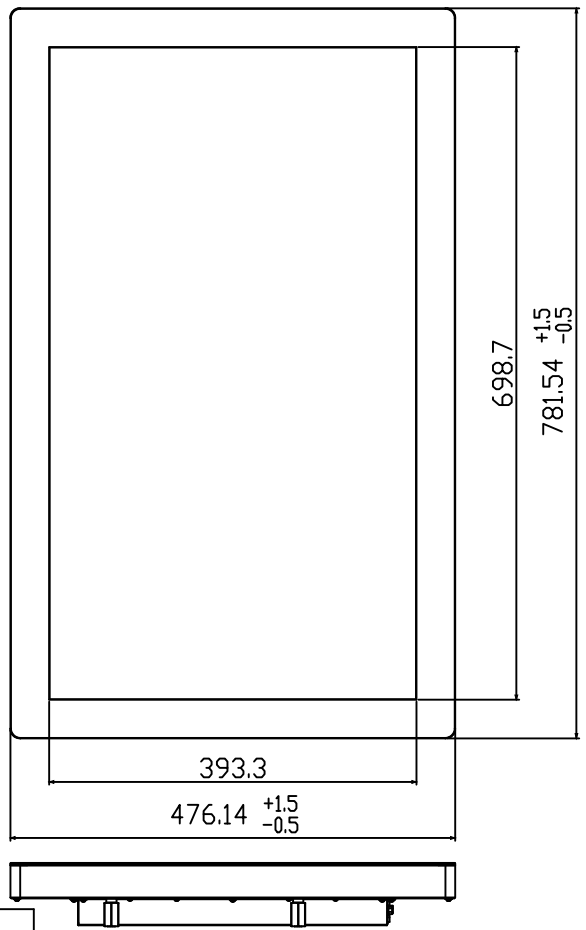
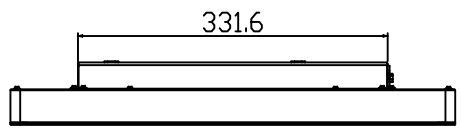


REVISIONS				
ECN	REV.	DESCRIPTION	DATE	APPROVED



- NOTES:
1. Material:
 2. Thickness:
 3. Unspecified radii to be thickness.
 4. Unspecified tolerance to be refer tolerance.
 5. Finished products must avoid bending.
 6. Stainless & non-grease.
 7. Some little spot excepted, all of rust was not allowed.
 8. Burrs: new molds of the sample not exceed 5% max thickness, mass production parts not exceed 10% max thickness
 9. Critical dimension.

UNLESS OTHERWISE SPECIFIED TOLERANCES (mm)

PRECISION (FOR METAL)

DIMENSION	TOLERANCES (mm)			
	Diameter/Hole THICKNESS		Bore	
	UNDER	HYPER-		
	Tol.5	Tol.6		
Hyper-	10	0.1	0.2	0.1
0	25	0.2	0.3	0.2
25	100	0.3	0.4	0.4
100	400	0.5	0.6	0.7
400	1000	0.6	0.7	0.8
ANGLE	/ / / / /			

STANDOFFS TEST SPEC (N/mm²)

MIN. WALL THICKNESS	MIN. WALL THICKNESS	MIN. TIGHTENING TORQUE	MIN. TIGHTENING TORQUE
M3	M4	M3	M4
0.8	40	40	25
0.9	50	50	30
1.5-1.6	60	60	40
2.0	60	60	50

10. Critical dimension.

DATE	APPROVED	DATE	APPROVED

THIRD ANGLE PROJECTION

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