



- NOTES:
1. Material:
 2. Thickness:
 3. Unspecified radii to be thickness.
 4. Unspecified tolerance to be refer tolerance.
 5. Finished products must avoid bending.
 6. Stainless & non-grease.
 7. Some little spot excepted, all of rust was not allowed.
 8. Burrs: new molds of the sample not exceed 5% max thickness, mass production parts not exceed 10% max thickness
 9. Critical dimension.
 10. $\text{\textcircled{P}}$ Process dimension.

UNLESS OTHERWISE SPECIFIED TOLERANCES(mm)				
PRECISION (FOR METAL)				
DIMENSION		TOLERANCES(±)		
		Outline/Hole THICKNESS		Bend
Hyper-	To	UNDER T=1.5	HYPER-T=1.6	
0	25	0.1	0.2	0.1
25	100	0.2	0.3	0.2
100	400	0.3	0.4	0.4
400	1000	0.5	0.6	0.7
ANGLE		/ /		
STANDOFFS TEST SPEC(Units:kgf)				
COLD-ROLLED STEEL THICKNESS	MIN. PULLOUT		MIN. TIGHTENING TORQUE	
	M3	M4	M3	M4
0.8	40	40	25	25
1.0	50	50	30	30
1.5-1.6	60	60	40	40
2.0	60	60	50	50

APPLICATION		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN mm		APPROVALS		DATE	
THIRD ANGLE PROJECTION	DO NOT SCALE DRAWING	INCHES	METRIC	DRAWN	CHECKED	ISSUED	DATE
		MATERIAL	COLOR			SIZE DWG. NO.	
						SCALE	
						0.167	